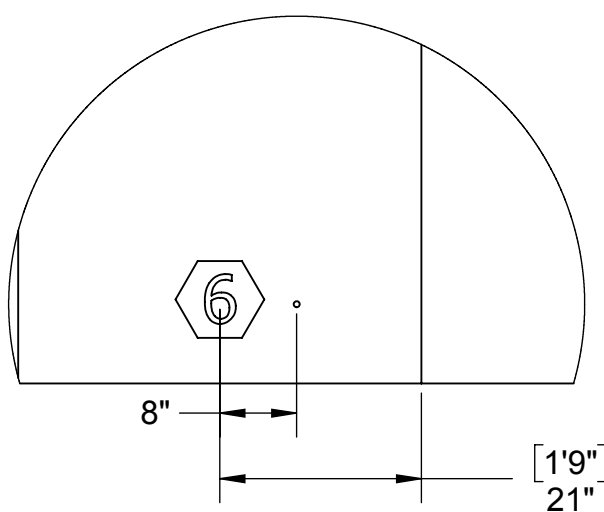
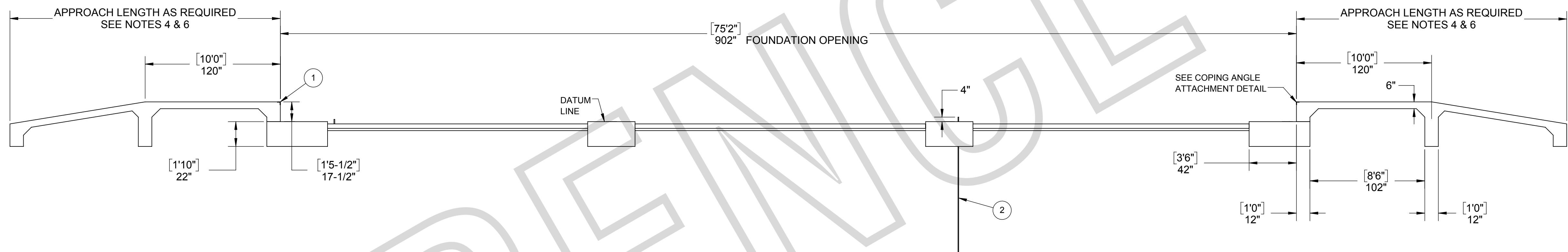
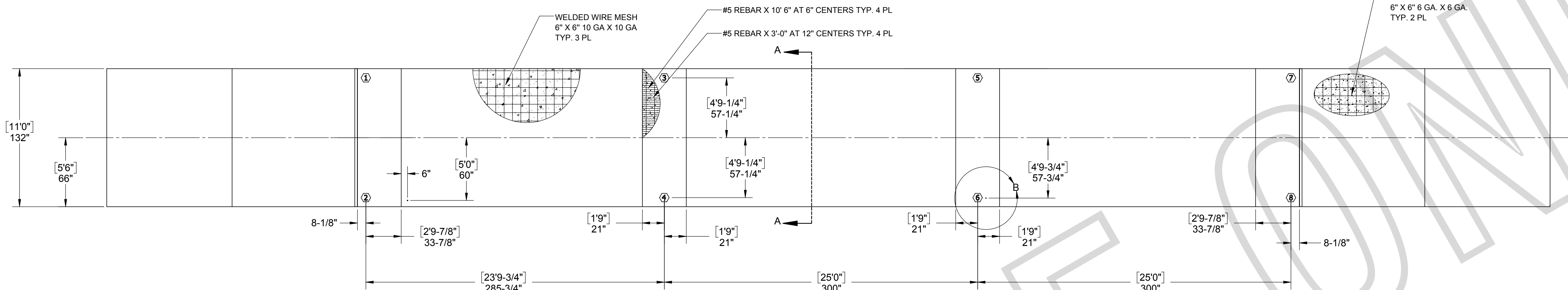


## PIER LOADINGS AT 50 TON CLC

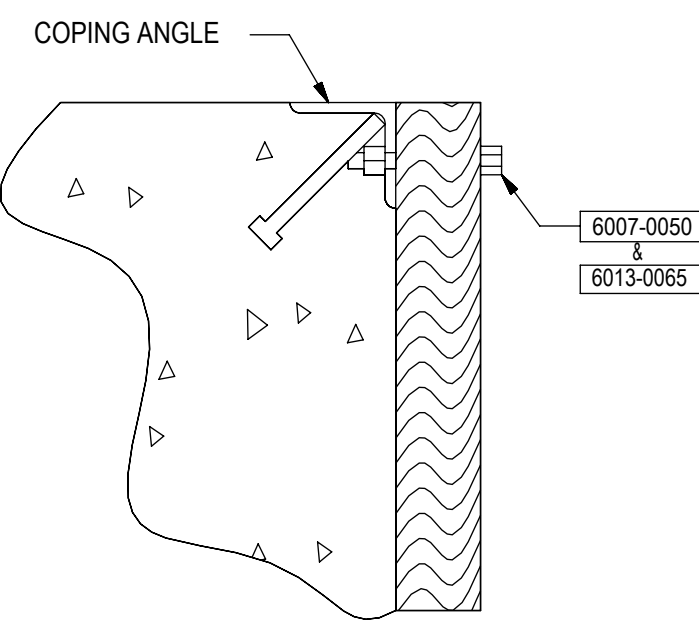
| LOAD CELL | LOADING   |
|-----------|-----------|
| 1         | 55.0 KIPS |
| 2         | 55.0 KIPS |
| 3         | 61.0 KIPS |
| 4         | 61.0 KIPS |
| 5         | 61.0 KIPS |
| 6         | 61.0 KIPS |
| 7         | 55.0 KIPS |
| 8         | 55.0 KIPS |

## REVISION RECORD

| LTR | DESCRIPTION  | DATE     | ECO   | BY  |
|-----|--|----------|-------|-----|
| A   | RELEASED FOR PRODUCTION                                      | 3/14/18  | 28711 | EMJ |
| B   | QUANTITIES ITEM 3 AND 4 IS 6 WAS 1. ADDED MISSING DIMENSIONS | 6/7/2018 | 28719 | MLJ |



GROUND ROD DETAIL B




COPING ANGLE ATTACHMENT DETAIL

## NOTES:

- ITEMS 1 THROUGH 4 ARE FURNISHED BY CARDINAL SCALE MFG. CO. AS NOTED.
- THE SCALE FOUNDATION AS SHOWN IS SUFFICIENT FOR FIRM SOIL AND GOOD CONCRETE. THE MINIMUM SOIL BEARING SHALL BE 3,000 POUNDS PER SQUARE FOOT AND THE MINIMUM CONCRETE STRENGTH SHALL BE 3,000 POUNDS PER SQUARE INCH, 28 DAY. FOR UNUSUAL SOIL CONDITIONS OR DEEP FROST PENETRATION, ALTER THE FOUNDATION AS REQUIRED. THE FOOTING SHALL BE BELOW THE FROST LINE.
- CARDINAL SCALE MFG. CO. SHALL NOT BE RESPONSIBLE FOR THE STABILITY OF THE FOUNDATION.
- THE FOUNDATION CONTRACTOR SHALL CONTACT THE STATE WEIGHT AND MEASURES DIVISION FOR STATE FOUNDATION REQUIREMENTS.
- WORK FROM THE CENTERLINE WHEN ERECTING FORMS AND SETTING BOLTS.
- ON THE APPROACH END OR ENDS OF A VEHICLE SCALE INSTALLED IN ANY ONE LOCATION FOR A PERIOD OF SIX MONTHS OR MORE, THERE SHALL BE A STRAIGHT AND LEVEL APPROACH AS FOLLOWS:  
(A) AT LEAST THE WIDTH OF THE PLATFORM AND  
(B) AT LEAST ONE-HALF THE LENGTH OF THE PLATFORM BUT NOT REQUIRED TO BE MORE THAN 40 FEET, AND  
(C) NOT LESS THAN 10 FEET OF ANY APPROACH ADJACENT TO THE PLATFORM SHALL BE CONSTRUCTED OF CONCRETE OR SIMILAR DURABLE MATERIAL TO INSURE THAT THIS PORTION REMAINS SMOOTH AND LEVEL AND IN THE SAME PLANE AS THE PLATFORM. HOWEVER, GRATING OF SUFFICIENT STRENGTH TO WITHSTAND ALL LOADS MAY BE INSTALLED IN THIS PORTION; AND FURTHER WHERE DEEMED NECESSARY FOR DRAINAGE PURPOSES, THE REMAINING PORTION OF THE APPROACH MAY SLOPE SLIGHTLY.
- EXCAVATION AND CONCRETE REQUIRED FOR SCALE FOUNDATION AS SHOWN: MAIN PIERS: 9.2 CU. YDS. EXCAVATION; 12.1 CU. YDS. CONCRETE SLAB FLOOR: 6.3 CU. YDS. EXCAVATION; 8.3 CU. YDS. CONCRETE APPROACHES: (10' 0" EACH END); 1.7 CU. YDS. FILL; 3.4 CU. YDS. CONCRETE
- TRANSMISSION CABLE FROM LOAD CELL TO INDICATOR SHALL BE IN 1 1/2" MINIMUM SIZE CONDUIT AT LEAST 24" FROM THE CLOSEST ELECTRICAL LINE. THEY MAY CROSS AT 90° ONLY. CONDUIT NOT SUPPLIED BY CARDINAL SCALE MFG. CO.
- CAUTION: DO NOT WELD ON THE STRUCTURE WHILE THE LOAD CELLS ARE IN THE SYSTEM.
- REFER TO DRAWING 3502-0671-GS FOR PROPER ELECTRICAL GROUNDING SPECIFICATIONS.
- REINFORCING ROD AND WELDED WIRE MESH ARE NOT FURNISHED BY CARDINAL SCALE MFG. CO. THE REBAR SHALL CONFORM TO ASTM A-185.
- TOP OF PIERS ARE TO BE SMOOTH AND LEVEL WITHIN  $\pm 1/8"$ . (ALL PIERS ARE TO BE WITHIN 1/4".)

| ITEM NO. | QTY | PART NUMBER  | DESCRIPTION                              | WEIGHT |
|----------|-----|--------------|--|--------|
| 1        | 2   | 0331-0106-0A | Coping Angle, End Pth 11'-0"             | 45.734 |
| 2        | 1   | 6980-0054    | GROUND ROD .625"DIA X 10 FT.             | 11.837 |
| 3        | 6   | 6007-0050    | BLT HEX HD 3/8-16x1 1/2" TAP BOLT G2 Z/P | 0.01   |
| 4        | 6   | 6013-0065    | NUT 3/8-16 HEX Z/P                       | 0.002  |

A  
B

|  |                   |  |                |
|--|-------------------|--|----------------|
| TOLERANCE ON DIMENSIONS ARE:<br>ANGLES ± 1/2°<br>INTEGERS/FRACTIONS ± 1/16 IN.<br>DECIMALS (X) ± .03 IN.<br>DECIMALS (XX) ± .01 IN.<br>DECIMALS (XXX) ± .005 IN.<br>NOTE: WHOLE NUMBERS MUST BE WRITTEN XX.000 TO INVOKE DECIMAL TOLERANCES. |                   | <div><div><div>DESCRIPTION</div><div></div><div></div></div><div>CARDINAL<br/>DETECTO<br/>FULLER WEIGHING SYSTEMS</div></div> |                |
| THIS DRAWING IS THE PROPERTY OF THE CARDINAL SCALE MFG. CO. AND SHALL NOT BE USED OR REPRODUCED EITHER WHOLLY OR IN PART EXCEPT WITH WRITTEN AUTHORIZATION. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.                                  |                   | TITLE<br>FOUNDATION PLAN (900 X 132; 50 TON CLC)   |                |
| SCALE<br>N.T.S.  | DATE<br>2/28/2018 | DO NOT SCALE DRAWING   | CAD MODEL<br>A |
| DR. BM   | DATE              | PARENT MODEL<br>N/A  |                |
| CH.  | DATE              | D  | SHEET 1 OF 1   |
| ITEM   | 1010228           | DWG. NO.<br>0331-0659-0A   |                |
|  |                   | REV.<br>B  |                |