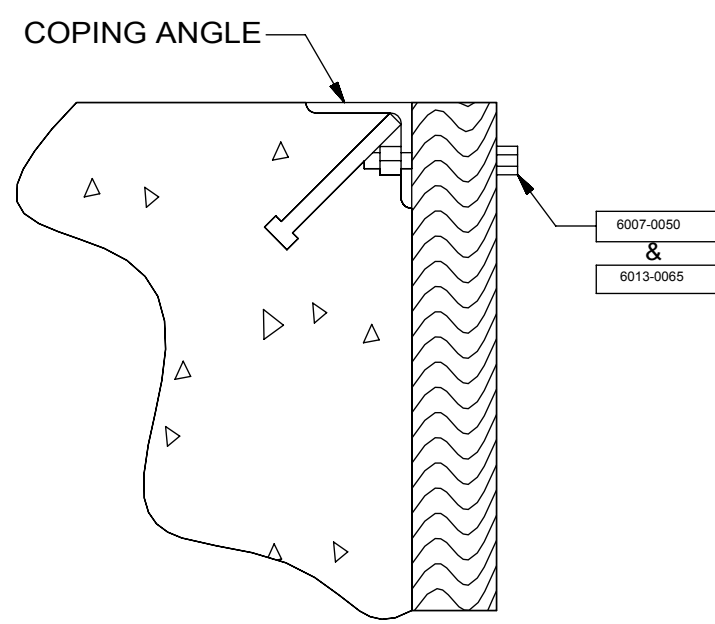
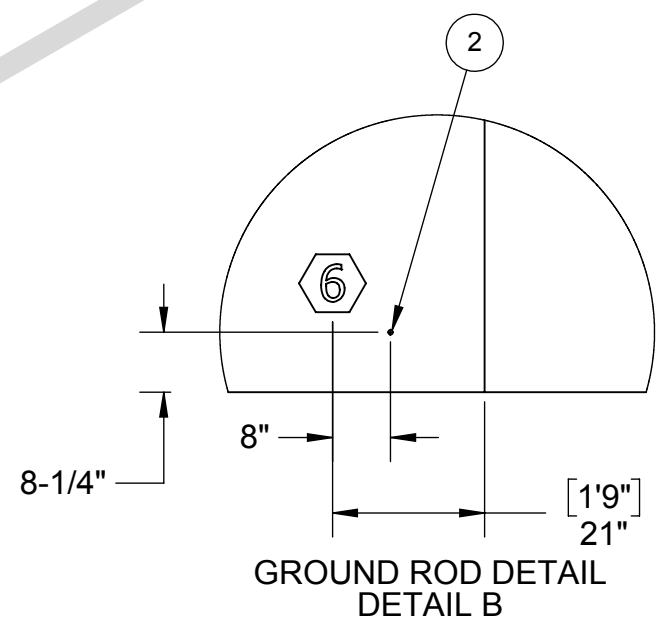
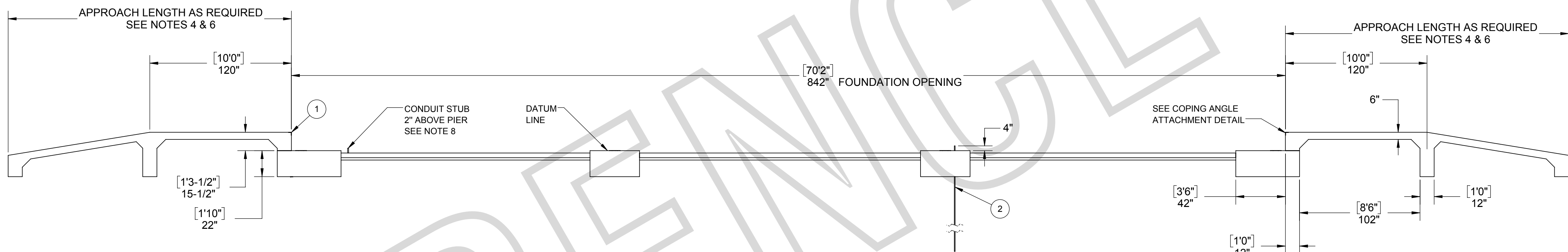
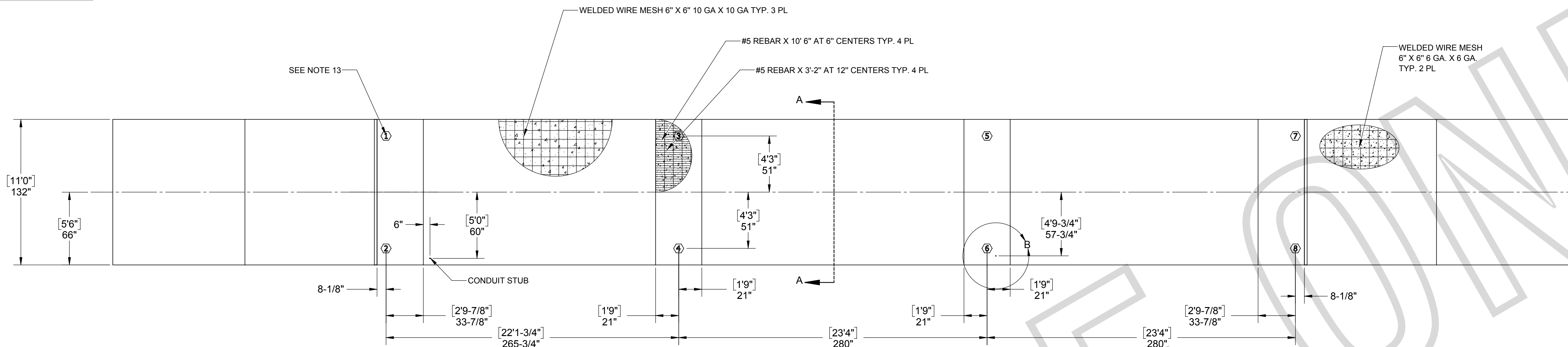


## PIER LOADINGS AT 50 TON CLC

LOAD CELL	LOADING
1	55.0 KIPS
2	55.0 KIPS
3	61.0 KIPS
4	61.0 KIPS
5	61.0 KIPS
6	61.0 KIPS
7	55.0 KIPS
8	55.0 KIPS

## REVISION RECORD


LTR	DESCRIPTION	DATE	ECO	BY
A	RELEASED FOR PRODUCTION	2/15/18	28651	EMJ
B	CORRECTION PART NO. WAS 0331-0741-0A.	2/19/2018	28651	EMJ
C	ADD NOTE 13	8/9/2018	28897	MLJ



## NOTES:

- ITEMS 1 THROUGH 4 ARE FURNISHED BY CARDINAL SCALE MFG. CO. AS NOTED.
- THE SCALE FOUNDATION AS SHOWN IS SUFFICIENT FOR FIRM SOIL AND GOOD CONCRETE. THE MINIMUM SOIL BEARING SHALL BE 3,000 POUNDS PER SQUARE FOOT AND THE MINIMUM CONCRETE STRENGTH SHALL BE 3,000 POUNDS PER SQUARE INCH, 28 DAY. FOR UNUSUAL SOIL CONDITIONS OR DEEP FROST PENETRATION, ALTER THE FOUNDATION AS REQUIRED. THE FOOTING SHALL BE BELOW THE FROST LINE.
- CARDINAL SCALE MFG. CO. SHALL NOT BE RESPONSIBLE FOR THE STABILITY OF THE FOUNDATION.
- THE FOUNDATION CONTRACTOR SHALL CONTACT THE STATE WEIGHT AND MEASURES DIVISION FOR STATE FOUNDATION REQUIREMENTS.
- WORK FROM THE CENTERLINE WHEN ERECTING FORMS AND SETTING BOLTS. ON THE APPROACH END OR ENDS OF A VEHICLE SCALE INSTALLED IN ANY ONE LOCATION FOR A PERIOD OF SIX MONTHS OR MORE, THERE SHALL BE A STRAIGHT AND LEVEL APPROACH AS FOLLOWS:  
(A) AT LEAST THE WIDTH OF THE PLATFORM AND  
(B) AT LEAST ONE-HALF THE LENGTH OF THE PLATFORM BUT NOT REQUIRED TO BE MORE THAN 40 FEET, AND  
(C) NOT LESS THAN 10 FEET OF ANY APPROACH ADJACENT TO THE PLATFORM SHALL BE CONSTRUCTED OF CONCRETE OR SIMILAR DURABLE MATERIAL TO INSURE THAT THIS PORTION REMAINS SMOOTH AND LEVEL AND IN THE SAME PLANE AS THE PLATFORM. HOWEVER, GRATING OF SUFFICIENT STRENGTH TO WITHSTAND ALL LOADS MAY BE INSTALLED IN THIS PORTION; AND FURTHER WHERE DEEMED NECESSARY FOR DRAINAGE PURPOSES, THE REMAINING PORTION OF THE APPROACH MAY SLOPE SLIGHTLY.
- EXCAVATION AND CONCRETE REQUIRED FOR SCALE FOUNDATION AS SHOWN :
  - MAIN PIERS: 10.4 CU. YDS. EXCAVATION; 13 CU. YDS.
  - SLAB FLOOR: 5.7 CU. YDS. EXCAVATION; 7.5 CU. YDS.
  - CONCRETE APPROACHES: (10' 0" EACH END): 1.1 CU. YDS. FILL; 3.7 CU. YDS.
- TRANSMISSION CABLE FROM LOAD CELL TO INDICATOR SHALL BE IN 1 1/2" MINIMUM SIZE CONDUIT AT LEAST 24" FROM THE CLOSEST ELECTRICAL LINE. THEY MAY CROSS AT 90° ONLY. CONDUIT NOT SUPPLIED BY CARDINAL SCALE MFG. CO. CAUTION: DO NOT WELD ON THE STRUCTURE WHILE THE LOAD CELLS ARE IN THE SYSTEM.
- REFER TO DRAWING 3502-0671-GS FOR PROPER ELECTRICAL GROUNDING SPECIFICATIONS
- REINFORCING ROD AND WELDED WIRE MESH ARE NOT FURNISHED BY CARDINAL SCALE MFG. CO. THE REBAR SHALL CONFORM TO ASTM A-185.
- TOP OF PIERS ARE TO BE SMOOTH AND LEVEL WITHIN ± 1/8". (ALL PIERS ARE TO BE WITHIN 1/4".)
- DO NOT PLACE REBAR IN LOAD CELL/ CHECK STAND AREA APPROX. 6in IN DIAMETER WITH A MINIMUM OF 9in DEEP TO CLEAR STAND ANCHORS.

ITEM NO.	QTY	PART NUMBER	DESCRIPTION	WEIGHT
1	2	0331-0106-0A	COPING ANGLE, END PIT 11' 0"	45.734
2	1	6980-0054	GROUND ROD .425"DIA X 10 FT.	11.837
3	6	6007-0050	BLT HEX HD 3/8-16x1 1/2" TAP BOLT G2 Z/P	0.01
4	6	6013-0065	NUT 3/8-16 HEX Z/P	0.002

TOLERANCE ON DIMENSIONS ARE: ANGLES ± 1/2° INTEGERS/FRACTIONS ± 1/16 IN. DECIMALS (X) ± .03 IN. DECIMALS (XX) ± .01 IN. DECIMALS (XXX) ± .005 IN. NOTE: WHOLE NUMBERS MUST BE WRITTEN XX,000 TO INVOKE DECIMAL TOLERANCES.		<div>GENERAL EXPLANATIONS</div> <div><b>Cardinal</b> Cardinal Scale Manufacturing Co.</div>		<div>WORK: 103.378</div> <div>LBS</div>
THIS DRAWING IS THE PROPERTY OF THE CARDINAL SCALE MFG. CO. AND SHALL NOT BE USED NOR REPRODUCED EITHER WHOLLY OR IN PART EXCEPT WITH WRITTEN AUTHORIZATION. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.		TITLE FOUNDATION PLAN (840" X 132" (70' 0" X 11' 0"); 50 TON CLC)		
		SCALE N.T.S. DO NOT SCALE DRAWING Dwg. NO. 0331-1648-0A		
DR. EMJ		DATE 2/15/18	A	PARENT MODEL
CH.		DATE	D	SHEET 1 OF 1
ITEM 1010327		DWG. NO.		REV. C