

# SMARTCELL

# **Digital Load Cell Diagnostics**

# ON-SCREEN DIAGNOSTIC ALERTS

### COMMUNICATION ERROR BETWEEN INDICATOR AND SCALE



### COMMUNICATION ERROR BETWEEN LOAD CELLS



## **PROBABLE CAUSE:** The homerun cable is damaged or disconnected.

#### **ITEMS TO CHECK:**

- Check that cable is connected correctly.
- Check cable for damage.
- Use caution on the amount of insulation stripped for connector. Center wires could short. Must be shorter than the center connector.
- Check connector for random strands of wire.
- Verify that connector is clear of debris.

## **PROBABLE CAUSE:** There is a loss of communication between load cells.

#### **ITEMS TO CHECK:**

- Check that cable is connected correctly.
- Check cable for damage.
- Verify that connector is clear of debris.
- Check load cell COM ports on both load cells.



# **ON-SCREEN DIAGNOSTIC ALERTS**

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**PROBABLE CAUSE:** There are more load cells than expected connected to the indicator. For example, the indicator number of load cells is set to 8 but the controller detects there are actually 12 load cells.

#### **ITEMS TO CHECK:**

• Confirm and configure the number of load cells the scale should have.

**PROBABLE CAUSE:** A load cell is responding but it is not addressed in the system.

#### **ITEMS TO CHECK:**

• Go to the addressing menu and assign the load cell ID to an address.

LOAD CELL ADDRESS NOT ASSIGNED TO SCALE

LOAD CELL HAS NO ADDRESS



**PROBABLE CAUSE:** A load cell has not been assigned to a scale.

#### **ITEMS TO CHECK:**

• Go to addressing menu and assign a scale to the load cell.

LOAD CELL ADDRESS 1 HAS NO SCALE ID COUNT

### LOW VOLTAGE DETECTED ON LOAD CELL(S)

LOAD CELL ID 8F07E8F HAS NO ADDRESS ID COUNT

NO WEIGHT

NO WEIGHT

NO WEIGHT

LOW VOLTAGE ON LOAD CELL 2, 4, 6

DIGITAL SCALE BOARD NOT DETECTED

NO WEIGHT

DIGITAL SCALE BOARD NOT DETECTED ID COUNT **PROBABLE CAUSE:** Low power on a load cell. Load cells at the end of the CAN daisy-chain are most susceptible to low voltage errors because of voltage drop along the cable.

#### **ITEMS TO CHECK:**

- Too many load cells on the chain.
- Check that cable is connected correctly.
- Check cable for damage.
- Verify that connector is clear of debris.
- Check 225D indicator power supply.

**PROBABLE CAUSE:** The indicator cannot communicate with the option card or the option card is not responding.

#### **ITEMS TO CHECK:**

- Check that the card is seated properly and fastened correctly.
- Check that card is seated on the correct row of pins.
- Potential of failed card if occurs after installation and in-service.



# HARDWARE DIAGNOSTICS

### **OPTION CARD REPLACEMENT**

If an option card is replaced, the 225D will boot up to this screen:



The 225D indicator will check whether the option card has been replaced in order to reconfigure the new option card to the existing scale.

If the user selects YES, then the 225D mainboard will upload the scale configuration to the controller and the indicator will immediately be able to make weight again.

### MAIN PCB REPLACEMENT

If a 225D main board is replaced the 225D will boot up to this screen:



The system will also check whether the 225D's main board has been replaced, so the scale configuration can be downloaded from the controller to the main board.

If the user selects YES, then the scale configuration will be downloaded from the controller to the mainboard. Scale configuration includes number of cells, all cell IDs, and individual cell trim. Indicator parameters will need to be entered manually (Interval, Decimal Point Position, Zero Tracking, Filtering, Print Settings, Serial Settings).

**NOTE:** A dead load calibration will need to be performed (does not require test weights).



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