STEP 1: Perform a Zero Calibration

1. Confirm the belt is running empty

2. Press the zero calibration button

3. When it is finished, press the enter button a few times until you reach the main run screen

4. Confirm the rate is 0 and we are not adding or subtracting any weight

STEP 2: Material Test Calibration

1. Write Down starting weight or press the Clear Weight button twice to reset the accumulated weight to zero

2. Run material over the scale into a truck. *Weigh the truck Empty to get a good tare weight

3. Write down the Belt Scale weight and the Certified Scale weight. Repeat test 3 times to confirm repeatability

4. If the scale is repeatable, add up the total of all 3 Belt Scale results. Then add up the total of all 3 Truck Scale results

5. Press the menu key

6. Navigate to Calibration using the arrow keypad and press enter

7. Navigate to Material Test and press enter

8. Here you will enter your total Belt Scale weight.

9. Press Enter on BELT SCALE WEIGHT

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10. Now you will be in the digital keypad section

11. Use the arrow keypad to enter in the total Belt Scale weight

12. Once the weight is entered you will have to scroll to the digital enter button and select enter to continue to the next screen

13. Press the enter button again to proceed to the next screen

14. Now press Enter on CERTIFIED WEIGHT

15. Now you will be in the digital keypad section

16. Use the arrow keypad to enter the total Certified Scale weight

17. Once the weight is entered you will have to scroll to the digital enter button and select enter to continue to the next screen

18. Press the enter button again to begin the calibration process.

19. It will now read 100% complete, Press the enter button three times to confirm calibration results and return to the main run screen

20. Calibration is complete