



LONGER
LASTING

TAN PAINT COLOR

MARKETING BENEFITS:

- **High Visibility:** Cardinal takes pride in putting our dealer's name on each truck scale, and the company's tan paint color provides the contrast needed between the Cardinal logo and THE DEALER NAME to create high visibility for other prospective customers to easily see.
- **New Bolder Cardinal Logos:** The new Cardinal logo decals will also be more visible by customers in the field making it easy for them to see that the scale is a CARDINAL installed by OUR DEALER.
- **High Customer Awareness:** Additionally, this paint color is neutral to other equipment that may be at the customer's location.

PAINT FEATURES:

- Superior surface finish - powder is uniformly electro-statically deposited for optimum adherence.
- High color and surface durability (exceeds A.A.M.A. 2603-98).
- UV protected.

ENVIRONMENTAL ADVANTAGES:

- No volatile organic compounds (VOC's) used.
- No hazardous air pollutants (HAP's) and solvents used.



Cardinal
Cardinal Scale Manufacturing Co.

FINISHING AND PAINTING SPECIFICATIONS

SURFACE PREPARATION:

1. Prior to welding, all structural steel is blast cleaned to obtain a minimum surface finish to SSPC-SP6, 2 mil profile, as specified by the steel painting council.
2. After welding, all weld splatter is removed.
3. All surfaces are free of oil, grease, dust, dirt, loose rust and any foreign material that will affect adhesion.
4. All steel parts are washed using a multi-stage, high-temp, high-pressure cleaning system that uses an iron-phosphate cleaner/pretreater, rinsed, and coated with a rust prohibiter/adhesion promoter chemical with an antirust agent.

POWDER PAINT:

Cardinal's coating consists of heavy-duty, specially-formulated cross-linked polyester. This coating is a high-performance, powder paint.

This coating cures to an extra tough, semi-gloss finish with maximum resistance to: alkali, abrasion, substrate corrosion, moisture, severe weather conditions and industrial environments.

THIS SPECIFICATION APPLIES TO THE FOLLOWING CARDINAL MODELS:

- ARMOR
- RSCA
- RSA
- LPRA
- PRC-H
- SRL
- ASRL
- PRL
- LS, LSE
- LSC, SLS
- LSM, LSP



Cardinal Scale utilizes tan-color, powder-coat paint, as specified here, for all of the company's truck scales, railroad track scales, livestock scales, floor scales, and related units. This is in keeping with the company's efforts for the very best American-made quality.

PAINT SPECS:

- Apply (1) coat of cross-linked polyester
- Bake at 450 degrees F.
- Dry Film Thickness = 3 mils (minimum)
- Color – Anticorrosion Tan

Need to touch up or
match the paint?
RAL1015