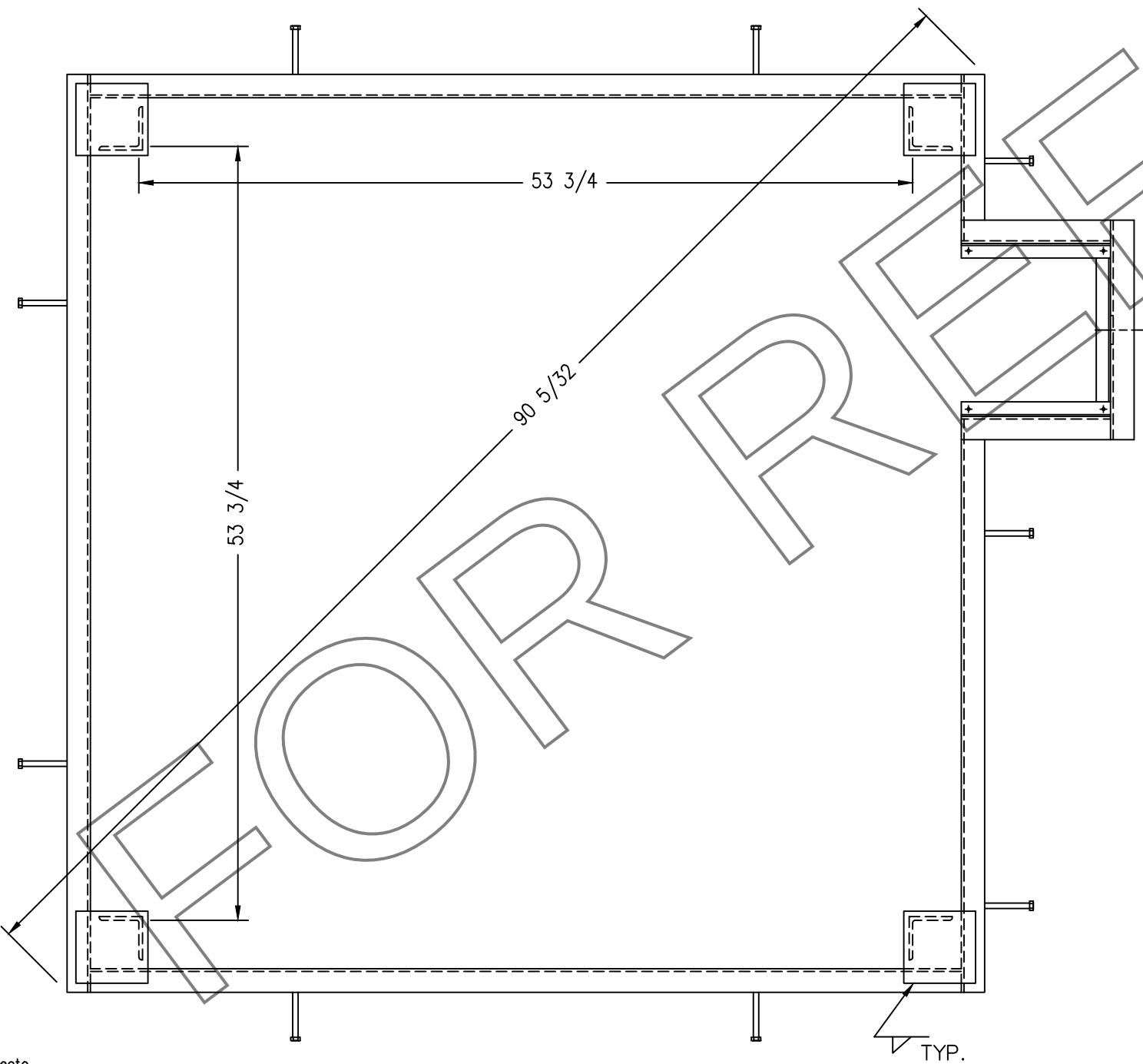
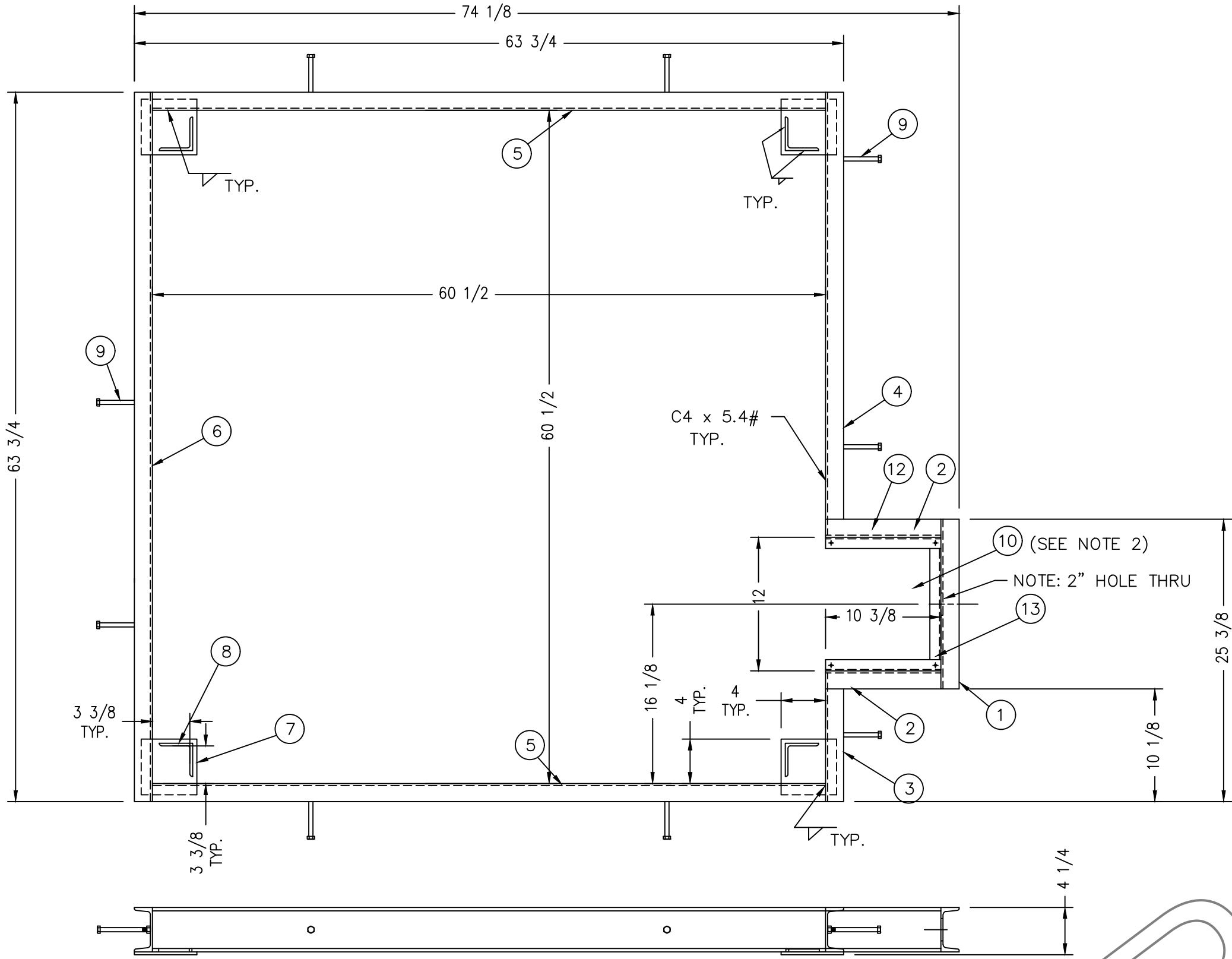




REVISION RECORD			
LTR	DESCRIPTION	DATE	BY
A	RELEASED	6/24/14	26907 GPL

- NOTES:
- ALL PIT STEEL FURNISHED BY CUSTOMER UNLESS OTHERWISE SPECIFIED ON SALES ORDER.
 - MATCH DRILL THESE HOLES THRU ITEM 10 AND THEN TAP 10-24 UNC 2B THE HOLES IN THE PIT ASSEMBLY. SECURE ITEM 10 WITH ITEMS 11.
 - ASSEMBLY TO BE FLAT WITHIN 1/8" AFTER WELDING
 - FINISH: REMOVE WELD SPLATTER, CLEAN SUITABLE TO PAINT PAINT PER ROUTER.
 - ITEM 9 TO BE SCREWED IN SNUG BEFORE PAINTING, REMOVE FOR SHIPPING PURPOSES.

1	13	1932-B131-08	ANGLE SUPPORT	1/8" x 1" x 1" x 9 7/8"	.7
2	12	1932-B130-08	ANGLE SUPPORT	1/8" x 1" x 1" x 10 3/8"	.7
4	11	6021-1201	FLAT HEAD SCW	10-24 x 3/4 PHILP. DR.	0.15
1	10	1932-B129-08	ACCESS PLATE CHK	PLATE 1/4" x 12" x 10 3/8"	9.8
9	9	6007-0071	SCW HEX HD	3/8-16 x 4 1/2"	0.6
4	8	1932-B128-08	CORNER PL ANGLE	1/4" x 3" x 3" x 1/4"	0.1
4	7	1932-B127-08	CORNER PLATE	PLATE 1/4" x 5" x 5 "	1.8
1	6	1932-0185-0A	CHANNEL SIDE	C4 x 5.4# x 63 3/4"	29.9
2	5	1932-0184-0A	CHANNEL END	C4 x 5.4# x 60 1/2"	28.5
1	4	1932-0183-0A	CHAN LONG NECK	C4 x 5.4# x 39 13/16"	19.1
1	3	1932-B123-0A	CHAN. SHORT NECK	C4 x 5.4# x 11 9/16"	5.3
2	2	1932-B122-08	CHAN. NECK SIDE	C4 x 5.4# x 10 3/8"	4.7
1	1	1932-B121-08	CHAN. NECK OUTLET	C4 x 5.4# x 15 1/4"	6.9
QTY.	ITEM	PART/DWG. NUMBER	DESCRIPTION	MATERIAL OR SOURCE	WT. EACH
	ASSY				
148.1	WT.	PARTS/MATERIAL LIST			

UNLESS OTHERWISE SPECIFIED
TOLERANCE ON DIMENSIONS ARE:
ANGLES ± 1/2°
INTEGERS/FRACTIONS ± 1/16 IN.
DECIMALS (.X) ± .03 IN.
DECIMALS (.XX) ± .01 IN.
DECIMALS (.XXX) ± .005 IN.
NOTE: WHOLE NUMBERS MUST BE
WRITTEN XX.000 TO INVOKE
DECIMAL TOLERANCES.

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AND SHALL NOT BE USED NOR
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CARDINAL
DETECTO
FULLER WEIGHING SYSTEMS

TITLE

CHANNEL PIT ASS'Y

SCALE	NTS	DO NOT SCALE DRAWING	NEXT ASSEMBLY
DR.	GPL	DATE	6/24/14
CH.		DATE	
MODEL	FHN-555	SHEET 1 OF 1	DWG. NO. 1932-0182-0A
			REV. A