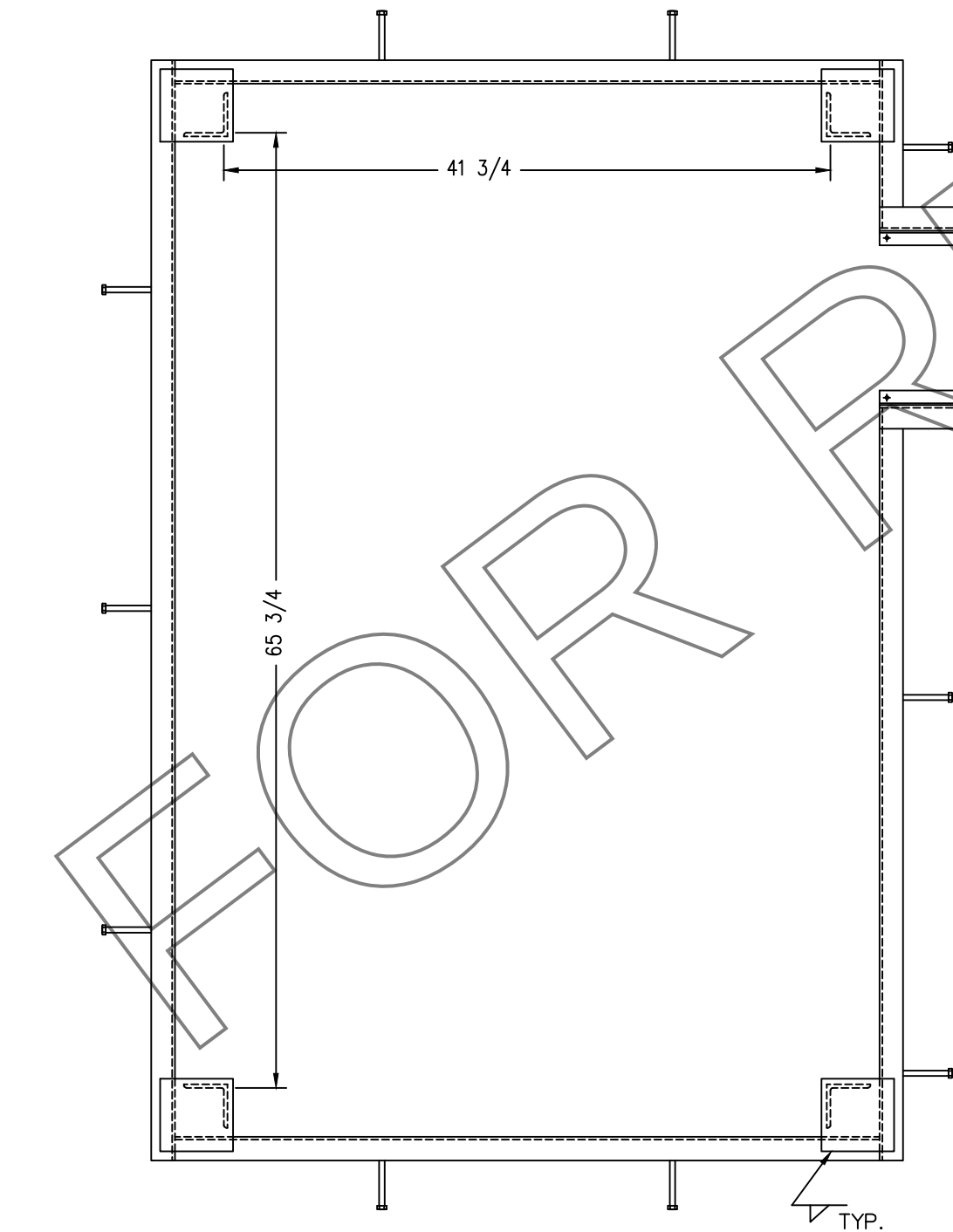
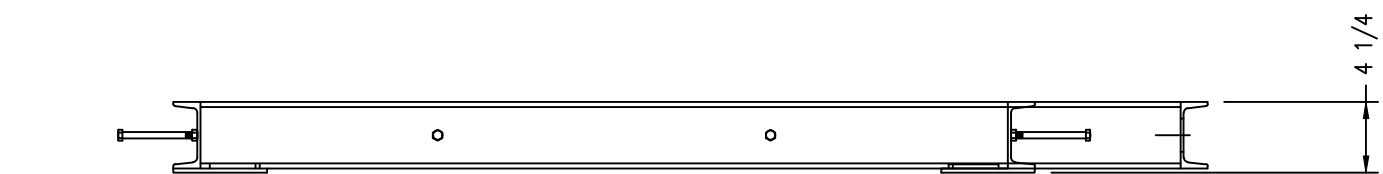
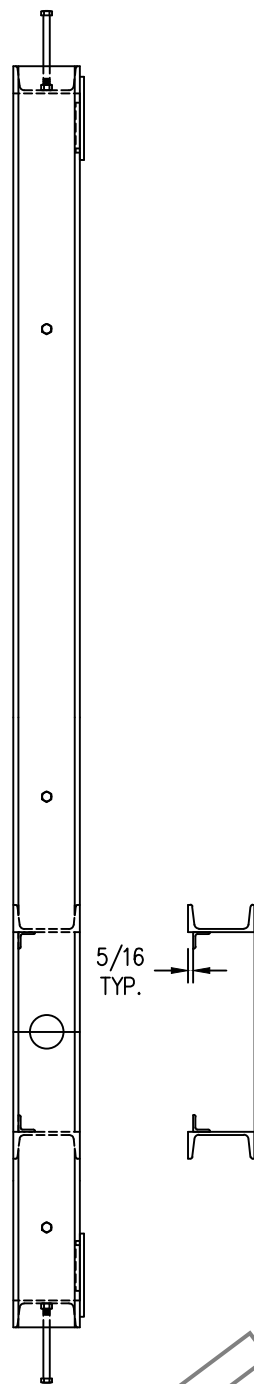
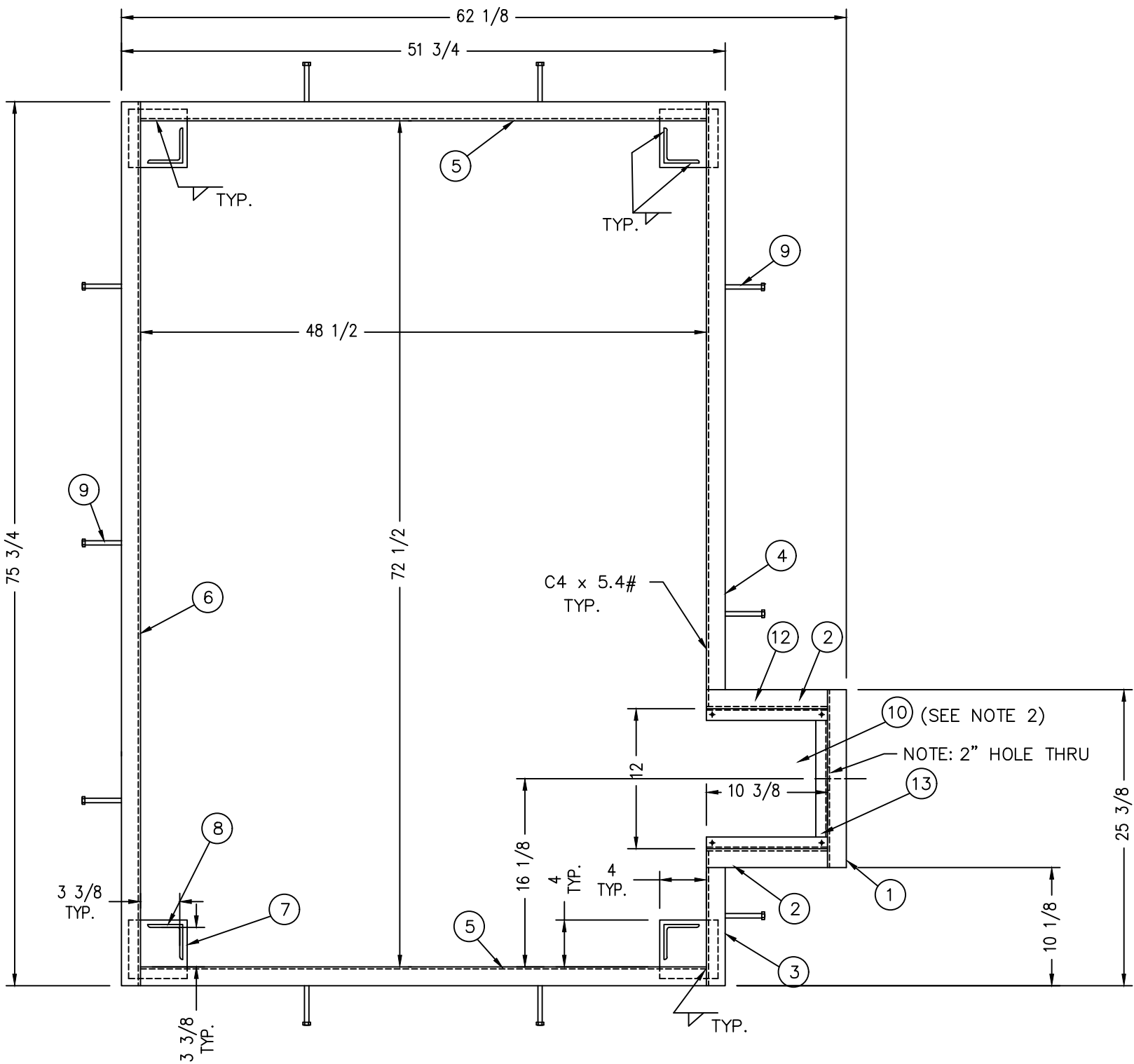


REVISION RECORD			
LTR	DESCRIPTION	DATE	BY
A	RELEASED	5/24/18	28888 EMJ



NOTES:

1. ALL PIT STEEL FURNISHED BY CUSTOMER UNLESS OTHERWISE SPECIFIED ON SALES ORDER.
2. MATCH DRILL THESE HOLES THRU ITEM 10 AND THEN TAP 10-24 UNC 2B THE HOLES IN THE PIT ASSEMBLY. SECURE ITEM 10 WITH ITEMS 11.
3. ASSEMBLY TO BE FLAT WITHIN 1/8" AFTER WELDING
4. FINISH: REMOVE WELD SPLATTER, CLEAN SUITABLE TO PAINT PAINT PER ROUTER.
5. ITEM 9 TO BE SCREWED IN SNUG BEFORE PAINTING, REMOVE FOR SHIPPING PURPOSES.

1	13	1932-B131-08	ANGLE SUPPORT		.7
2	12	1932-B130-08	ANGLE SUPPORT		.7
4	11	6021-1201	FLAT HEAD SCW	10-24 x 3/4 PHILP. DR.	0.15
1	10	1932-B129-08	ACCESS PLATE CHK		9.8
10	9	6007-0071	SCW HEX HD	3/8-16 x 4 1/2"	0.6
4	8	1932-B128-08	CORNER PL ANGLE		0.1
4	7	1932-B127-08	CORNER PLATE		1.8
1	6	1932-0234-0A	CHANNEL SIDE		34.2
2	5	1932-0219-0A	CHANNEL END		23
1	4	1932-0233-0A	CHAN LONG NECK		23.3
1	3	1932-B123-0A	CHAN. SHORT NECK		5.3
2	2	1932-B122-08	CHAN. NECK SIDE		4.7
1	1	1932-B121-08	CHAN. NECK OUTLET		6.9
QTY.	ITEM	PART/DWG. NUMBER	DESCRIPTION	MATERIAL OR SOURCE	WT. EACH
	ASSY				

157	WT.	PARTS/MATERIAL LIST
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UNLESS OTHERWISE SPECIFIED TOLERANCE ON DIMENSIONS ARE:
ANGLES ± 1/2"
INTEGERS/FRACTIONS ± 1/16 IN.
DECIMALS (.X) ± .03 IN.
DECIMALS (.XX) ± .01 IN.
DECIMALS (.XXX) ± .005 IN.
NOTE: WHOLE NUMBERS MUST BE WRITTEN XX.000 TO INVOKE DECIMAL TOLERANCES.

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CARDINAL
DETECTO
FULLER WEIGHING SYSTEMS

TITLE
CHANNEL PIT ASS'Y, PF-FHN-564

SCALE	NTS	DO NOT SCALE DRAWING	NEXT ASSEMBLY
DR.	EMJ	DATE	5/24/2018
CH.		DATE	
MODEL	FHN-564	SHEET	1 OF 1
DWG. NO.	1932-0232-0A	REV.	A